

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-36. (canceled)

37. (currently amended) A metal overhead sectional garage door comprising:

- (a) a top edge;
- (b) a bottom edge;
- (c) a plurality of pivotally connected horizontal door sections that each include a continuous sheet metal face panel; and
- (d) a plurality of narrow vertical grooves integrally formed in the sheet metal face panels that align with each other to form a narrow vertical recess that substantially continuously extends between the top edge and the bottom edge of the door when the door is in a closed position;
- (e) wherein the narrow vertical recess simulates a narrow vertical interstice between a left garage door portion having the simulated appearance of a left upright door panel, and a right garage door portion having the simulated appearance of a right upright door panel.

38. (previously presented) A metal overhead sectional garage door according to claim 37 and further comprising a plurality of integrally formed relief patterns in the sheet metal face panels, wherein at least some of the relief patterns define a plurality of simulated rails, stiles and mullions.

39. (previously presented) An improved metal overhead sectional garage door according to claim 38 wherein at least some of the relief patterns define at least one simulated crossbuck frame member that extends between at least some of the simulated rails, stiles and mullions.

40. (previously presented) A metal overhead sectional garage door comprising:

(a) a plurality of pivotally connected horizontal door sections, each door section comprising a continuous sheet metal face panel; and

(b) a plurality of embossed patterns integrally formed in at least a portion of the sheet metal face panels;

(c) wherein at least a portion of the embossed patterns define at least one simulated wooden crossbuck frame member.

41. (previously presented) A metal overhead sectional garage door according to claim 40 wherein the sheet metal face panels each include at least one integrally formed vertical groove, wherein the vertical grooves vertically align with each other when the door is in a closed position, and combine to simulate a vertical interstice between abutting upright door sections.

42. (previously presented) A metal overhead sectional garage door according to claim 40 wherein at least some of the embossed patterns define a plurality of simulated rails, stiles and mullions.

43. (new) An overhead garage door consisting essentially of three rectangular garage door sections, the sections being pivotally connected together one above the other, at least two of the door sections each including at least one thin-walled face panel and one or more rectangular patterns embossed in the face panel, wherein each of the rectangular embossed patterns in the face panels is taller than it is wide, and the embossed patterns cooperate to provide the garage door with the simulated appearance of at least two separate, cooperating swinging doors when the garage door is in a closed position.

44. (new) An overhead garage door comprising:

(a) a substantially rectangular upper section, the upper section including a thin-walled upper face panel having an upper front face, an upper edge, a lower edge, and side edges, the upper front face comprising a first integrally-formed substantially vertical groove substantially extending between the upper and lower edges;

(b) a substantially rectangular lower section, the lower section including a thin-walled lower face panel having a lower front face, a top edge, a lower edge, and side edges, the lower front face comprising a second integrally-formed substantially vertical groove substantially extending between the top and bottom edges;

(c) at least one connector pivotally connecting the bottom edge of the upper section to the top edge of the lower section, the upper and lower front faces being substantially coplanar when the garage door is in a closed position;

(d) wherein the first and second substantially vertical grooves are substantially collinear when the garage door is in the closed position, thereby substantially simulating the appearance of a vertical separation between left and right portions of the upper and lower sections, and wherein opposed portions of the upper and lower sections on either side of the first and second substantially vertical grooves are bilaterally symmetric with each other.

45. (new) An overhead garage door comprising an embossed pattern in a thin-walled face panel, the embossed pattern comprising an integrally-formed panel portion, the panel portion having a substantially planar portion including a plurality of spaced, parallel vertical grooves, the substantially planar portion thereby substantially simulating the appearance of a non-metal panel formed by a plurality of assembled tongue-and-groove planks, and wherein the panel portion is substantially rectangular in shape and includes a height and a width, the height being greater than the width.

46. (new) An overhead sectional garage door having the appearance of at least two cooperating swinging doors having rail and stile constructions, the garage door consisting essentially of three rectangular door sections, the sections being pivotally connected together one above the other, each of the two lowermost door sections comprising:

(a) a continuous sheet metal skin including a front wall, a top wall, and a bottom wall, the front wall and top wall intersecting at an angle to form an upper corner, and the front wall and bottom wall intersecting at an angle to form a lower corner, wherein the upper and lower corners extend along the full width of the door section, and are characterized by the intersection of not more than two intersecting surface portions of the sheet metal skin; and

(b) a pair of spaced rectangular embossed patterns in the front wall that are separated by a simulated vertical frame member, wherein the simulated vertical frame members of each of the lowermost rectangular garage door sections are positioned such that they vertically align with each other when the garage door is in a closed position such that the two simulated vertical frame members have the appearance of a single substantially continuous vertical frame member spanning the two lowermost door sections.